

Numerical study of icebreaking process with two different bow shapes based on developed particle method in parallel scheme

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ABSTRACT

The bow shape is the most critical factor to determine the icebreaking performance of an icebreaker. Mechanism study on the icebreaking process for different bow types is necessary for the initial design of the icebreaker hull form. This paper proposed an ice-ship interaction model based on the meshfree method, Peridynamics, in which the geometric mathematics concept is embedded to detect the contact between material points and ship hull. Furthermore, a fast contact detection algorithm based on Message Passing Interface (MPI) solver is built to improve the computational efficiency of the developed numerical method. Two typical icebreaker bows, the conventional bow and the unconventional bow, breaking the level ice with constant speed is numerically studied by the above model. The results of the conventional icebreaker bow are compared with the experimental results, which verifies the simulation accuracy of the model developed in the present work. Afterwards, the icebreaking modes and icebreaking loads of two different shapes of icebreaker bows are compared and analysed. The results show that the developed ice-ship interaction model effectively predicts differences of icebreaking processes between different icebreakers, such as ice damage pattern, ice loads, and channel, despite their common point in domain bending failure mode. Moreover, this research significantly improves computational efficiency and provides theoretical guidance for designing the icebreaker bow.

Key Words: Ice-ship interaction model, Fast contact detection algorithm, Peridynamics, Icebreaker bow shapes;

23 **1. Introduction**

24 With increased shipping activities, scientific investigation, resource exploitation, and military application value
25 in arctic regions, the demand for high-performance ice-going ships rises accordingly (Gao and Erokhin, 2020;
26 Larsen et al., 2016; Skripnuk et al., 2020). The icebreaker is a special-purpose ship designed to move and navigate
27 through ice-covered waters and provides safe waterways for other ice-going ships. The bow is the main component
28 to break the ice layer and push ice pieces, so the bow shape largely determines the icebreaking efficiency,
29 icebreaking mode, and ice movement trajectory. Icebreaker bow also directly affects the clearing efficiencies by
30 submerging broken ice in different ways (Guard, 1972; Riska, 2011). Consequently, understanding the influence
31 of bow profile characteristics on the icebreaking process contributes to the design consideration and performance
32 evaluation of icebreakers and helps guide the ice navigation in addressing the ice condition for different icebreakers.
33 This makes it necessary numerically investigate and analyse the icebreaking mode of different bow shapes.

34 Five characteristic parameters describe the shape of icebreakers bow: flare angle, waterline angle, buttock
35 angle, stem angle, and bow length (Aamot, 2015; Dick and Laframboise, 1989; Hu and Zhou, 2015; Sodhi, 1995).
36 The ship's ability to break the ice layer and submerge floating broken ice floes is mainly determined by the flare
37 angle, while the removal of brash ice accumulated on both sides and in front of the bow largely depends on the
38 waterline angle. The buttock angle and stem angle are the secondary parameters that influence the icebreaking
39 process and sinking of the broken ice. Therefore, the bow design revolves around the characteristics mentioned
40 above according to ice conditions and icebreakers' mission planning. According to the outline, the typical icebreaker
41 bow can be divided into conventional bows and unconventional bows. The conventional bows, including straight
42 bow with parallel buttocks, concave bow (White bow), high flare angle bow (Melville bow), have smooth hulls and
43 good resistance performance in open water. The unconventional bow shapes are further classified as spoon-shaped
44 bow with reamers, half spoon-shaped bow with chines, flat bow, and Thyssen-Waas bow (Jones, 2008; Jones, 2004;

45 Sodhi, 1995). In this paper, a conventional straight bow with parallel buttocks and an unconventional Thyssen-Waas
46 bow are modeled to investigate the differences in the icebreaking process.

47 The research on the icebreaking process of different bow shapes started as early as the 18th century; at the very
48 beginning of the icebreaker appearance, there were few special regulations or recommendations on the icebreaker
49 bow design except a larger machinery power in icebreakers. Not until the 19th century, icebreaker design developed
50 much with several technological innovations; a very small stem angle β characterised the bow shape in this time,
51 and the rounded stem that emerged as a sharp bow in the 1980s had always been considered to be desirable for
52 icebreaking (Riska, 2019). White (1969) predicted the performance of the icebreaking bow using a purely analytical
53 method and summarised its' characteristics, which would be beneficial for improving icebreaking capability. Proc.
54 6th STAR Symposium compared and analysed resistance performance of icebreaker with different bow shapes
55 according to the model tests carried out by different organisations. The results showed that the rounded bows with
56 low stem angle performed best in breaking ice (Michailidis and Murdey, 1981; Noble and Bulat, 1981; Schwarz et
57 al., 1981). In the 1990s, the INSROP, International Northern Sea Route Programme, carried out a series of model
58 tests for icebreakers' design and summarised the effect of ship bow shape on icebreaking resistance in low and high
59 ship speed range. It is concluded that the smaller the stem angle, the lower the icebreaking resistance (Ishikawa and
60 Kawasaki, 1995; Izumiyama and Uto, 1995; Kishi and Narita, 1995; Suzuki et al., 1997; Yamaguchi et al., 1997).
61 Ierusalimsky and Tsoy (1994) and Glen et al. (1998) carried out a series of comparison model tests on different bow
62 forms and concluded that the non-traditional bows showed better icebreaking performance in level ice but poorer
63 performance in open water. Warntjen et al. (2018) studied the relationship between the structural response and the
64 bow shape by MATLAB and revealed that the smaller buttock angle and the average waterline angle are conducive
65 to reduce ice resistance in the channel. Tao et al. (2019) developed a prototype parametric icebreaker model using
66 CAESES software and established the qualitative relationship between the main factor of bow shape and the ice

67 resistance. The icebreaking force, mainly dependent on the bow shape, contributes a lot to the icebreakers' resistance
68 to level ice (Puntigliano, 2003; Riska, 2011; Valanto, 2001).

69 Moreover, some theoretical methods, including empirical or semi-empirical formulas, have been proposed and
70 applied to predict icebreaking force (Lindqvist, 1989; Lindstrom, 1990; Sawamura, 2012; Su et al., 2010); for
71 example, the influence of icebreaking patterns and geometric bow parameters on icebreaking resistance was
72 researched and evaluated by model tests (Myland and Ehlers, 2016). It is found that the research on the differences
73 in the icebreaking process among different bow shapes mainly relies on the conclusions from early experiments and
74 analysis. There is still a lack of efficient or accurate numerical methods for the comparative study of the detailed
75 phenomenon and mechanism of the icebreaking process.

76 As for the numerical study on the ice-ship interaction, much work has been done to capture the further physical
77 process of ice-ship interaction, which was reviewed in a very recent article (Xue et al., 2020). Of all the methods
78 reviewed in Xue et al. (2020), the meshfree particle methods, such as Smoothed Particle Hydrodynamics (SPH) and
79 Peridynamics (PD), demonstrated their superior and robust potential to solve ice damage problems. The PD method
80 especially predicts the evolution of crack propagation in ice failure realistically and accurately with its own fracture
81 criterion. This was well demonstrated by previous work: ice-propeller interaction (Wang et al., 2018; Ye et al., 2017),
82 submarine surfacing through ice (Ye et al., 2020), and ice-structure interaction (Vazic et al., 2019). Therefore, the
83 meshfree particle method, PD, is utilised as the basic methodology for the ice model in the present paper.

84 The present work aims to analyse the differences in icebreaking modes and icebreaking loads between a
85 traditional and a non-traditional bow using numerical simulation. For this purpose, a meshfree method-based ice-
86 ship interaction (ISI) model, which embedded a proposed fast contact detection algorithm into PD theory, is
87 developed to achieve the numerical model. This is introduced in Section 2 and Section 3. Furthermore, in Section
88 4, the MPI parallel scheme is developed to the framework of the above numerical model to improve computational

89 efficiency. The numerical prediction program is compiled in the FORTRAN language environment, and the specific
90 programming strategy is presented in Section 5. Finally, the icebreaking process of two typical bow shapes is
91 predicted in Section 6. The comparison between numerical results with conventional bow and experiment data
92 shows reasonable and efficient prediction, verifying the present model. Then, the differences in icebreaking mode
93 and icebreaking loads of two kinds of icebreaker bow are concluded and analysed.

94 The unique contributions of the present paper are summarised here:

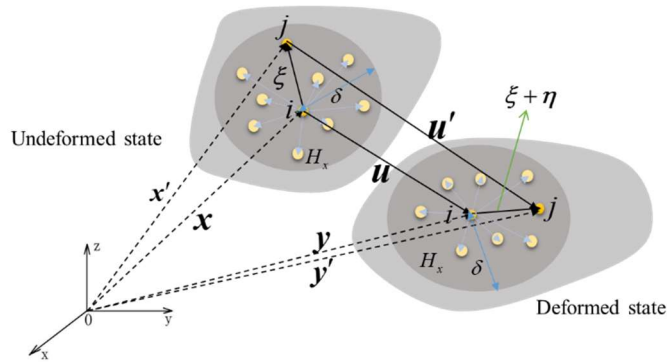
- 95 1) A fast contact detection algorithm (FCDA) for ISI is proposed to solve the impact between the material
96 particle calculation domain and the solid body. The FCDA can be applied to various numerical engineering
97 applications that relate to the collision of irregular-shaped objects. The numerical strategy for FCDA is
98 demonstrated here, in Section 5.1.
- 99 2) The MPI parallelisation for the PD theory, one of the frameworks of the meshfree particle method, is first
100 introduced to the developed ISI model, and the numerical analysis for ISI in MPI scheme is conducted in
101 Section 5.3.
- 102 3) The above-developed method is applied to engineering cases, icebreaker breaking level ice, and compared
103 with experimental results. The icebreaking pattern of two different-shaped bows is realistically and
104 accurately simulated in Section 6, which demonstrates the superiority of the proposed method in modelling
105 the phenomenon of crack propagation over other numerical methods.

106 **2. Ice model based on meshfree particle method**

107 According to previous studies of ice mechanics (Derradji-Aouat, 2003; Palmer and Dempsey, 2009; Tippmann,
108 2011), ice is strain-sensitive material in various loading conditions. It exhibits the mechanical characteristics of
109 ductility under low strain rate loading conditions, and it fails in the form of creep and microcracks instead of crack
110 formation. Therefore, ice materials can be regarded as viscoelastic plastic materials at low strain rates (Jordaan,

111 2001; Molyneux, 2017). At high deformation strain rates, i.e., above $\approx 10^{-4} \sim 10^{-3}$, the cracks form and propagate in
 112 the ice body, typically an elastic and brittle process (Schulson, 1990; Schulson, 1999; Schulson, 2001). Normally,
 113 the ice is under the action of a high strain rate during the continuous icebreaking process (Derradji-Aouat, 2003;
 114 Gao et al., 2015; Molyneux, 2017). In other words, ice can be treated as elastic material and analysed with brittle
 115 failure mode when contacting ships. As a result, it is reasonable if the viscous-plastic deformation is not included
 116 in the process of ice-ship interaction, and the ice is modelled in the properties of PMB (Prototype Micro-elastic
 117 Brittle) for the simulation of ice-ship interaction (Ye et al., 2017). In the present work, the constitutive ice model is
 118 an isotropic, homogeneous PMB material established by ordinary state-based Peridynamics (OSB-PD).

119 In OSB-PD theory, ice is discretised into infinite material particles whose momentum information (e.g., force
 120 density) and motion information (e.g., displacement) can be integrated into the deformation and ice body's motion.
 121 Because the PD is a nonlocal method, the interaction exists between a particle and another particle in a certain range
 122 (H_x), which is usually called horizon. As shown in Fig. 1, the size of the horizon is δ .



123
 124 **Fig. 1.** Schematic diagram of particle interaction in PD theory

125 In the Cartesian coordinate system, the vector \mathbf{x} represents the spatial position of the material point i , and
 126 it occupies a specific space volume V_x . Its density is expressed by $\rho(\mathbf{x})$. The material point j , interacting with
 127 i , is located by the vector \mathbf{x}' , as shown in the undeformed state in Fig. 1. When the ice body deforms, both
 128 particles i and j move to the new positions \mathbf{y} and \mathbf{y}' with displacement vectors \mathbf{u} and \mathbf{u}' , as shown in
 129 the deformed state in Fig. 1. The force density of the particle i , which is viewed as the force exerted by the material

130 point j , is stored in the state \mathbf{T} . The magnitude of the force density is unequal with the opposite direction
 131 directing to each other. It follows that the forces between two particles are two different force densities, which are
 132 $\underline{\mathbf{T}}[\mathbf{x},t]$ and $\underline{\mathbf{T}}[\mathbf{x}',t]$, respectively. The governing equation of the OSB-PD method is as follows (Madenci and
 133 Oterkus, 2014):

$$134 \quad \rho(\mathbf{x})\ddot{\mathbf{u}}(\mathbf{x},t) = \int_{H_x} \{ \underline{\mathbf{T}}[\mathbf{x},t] \langle \mathbf{x}' - \mathbf{x} \rangle - \underline{\mathbf{T}}[\mathbf{x}',t] \langle \mathbf{x} - \mathbf{x}' \rangle \} dV_{x'} + \mathbf{b}(\mathbf{x},t) \quad (1)$$

135 The constant parameters for PD can be derived by comparing the relation between strain energy density (a
 136 scalar-valued micropotential depends on the material properties as well as the stretch between a particle and all
 137 other material points in its family) and force density with the corresponding relation in classical medium mechanics
 138 (Madenci and Oterkus, 2014). Then, the detailed integral expression is derived by introducing these parameters into
 139 Eq. (1):

$$140 \quad \rho(\mathbf{x})\ddot{\mathbf{u}}(\mathbf{x},t) = \int_{H_x} \left\{ \frac{2\delta d \Lambda a}{|\mathbf{x}' - \mathbf{x}|} (\theta + \theta') + 4\delta b s \right\} \frac{\mathbf{y}' - \mathbf{y}}{|\mathbf{y}' - \mathbf{y}|} dV_{x'} + \mathbf{b}(\mathbf{x},t) \quad (2)$$

141 In which, a , d and b are PD constants, Λ is the auxiliary parameter, θ and θ' are volume expansions of current
 142 particle and its interacting particle in the horizon, respectively. s is the stretch between particles. \mathbf{b} is the
 143 external force. Their expressions are as follows (Gao and Oterkus, 2019):

$$144 \quad s = \frac{|\mathbf{y}' - \mathbf{y}| - |\mathbf{x}' - \mathbf{x}|}{|\mathbf{x}' - \mathbf{x}|} \quad (3)$$

$$145 \quad \theta = \int_{H_x} d \delta s \Lambda dV \quad (4)$$

146 The stretch dominates the ice damage, as described in Ye et al. (2020). The interaction disappears when the
 147 stretch s exceeds the critical stretch s_0 , which is an irreversible process. Therefore, it is reasonable to introduce
 148 a historical deformation state scalar Ω to represent the interaction between particles. $\Omega=0$ indicates no-
 149 interacting between particles while $\Omega=1$ represents that there still exists an interaction. The criterion in PD is
 150 expressed as follow:

$$151 \quad \Omega(t, \xi) = \begin{cases} 1 & s(t', \xi) < s_0 \\ 0 & s(t', \xi) \geq s_0 \end{cases} \quad (5)$$

152 The critical stretch value is:

$$153 \quad s_0 = \begin{cases} \sqrt{\frac{G_c}{(3\mu + (\frac{4}{3})^4(K - 2\mu))\delta}} & \text{for 3D} \\ \sqrt{\frac{G_c}{(\frac{6}{\pi}\mu + (\frac{16}{9\pi^2})(K - 2\mu))\delta}} & \text{for 2D} \end{cases} \quad (6)$$

154 where G_c is energy release rate, and can be expressed by fracture toughness K_I , that is $G_c = K_I^2/E$. K is bulk
155 modulus. μ is shear modulus.

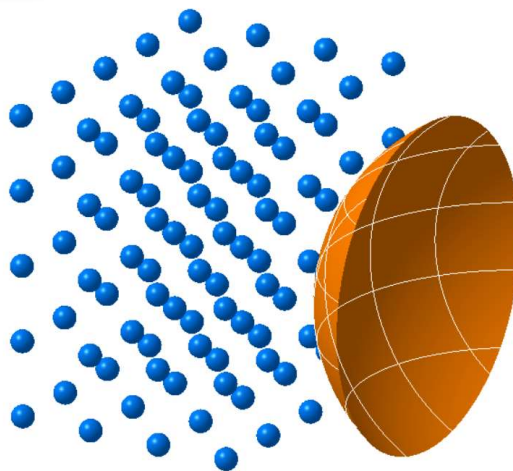
156 3. Fast contact detection algorithm (FCDA)

157 The hull is regarded as a rigid boundary wall in the contact process between ship hull and ice particles. It
158 follows that particles would penetrate the hull in the collision process, which goes against the physical reality.
159 Therefore, it is necessary to relocate and update the particles that have penetrated the hull surface, which involves
160 contact detection between the hull surface and ice particles. The contact detection of PD particles impacting a
161 regular-shaped rigid body, such as cylindrical surface, spherical surface, can be easily achieved by a simple
162 mathematical algorithm based on the distance judgment between the particle and the object surface (Madenci and
163 Oterkus, 2014). Moreover, it is also easy to relocate penetrated particles for regular-shaped impactors since any
164 location on the surface of regular objects can be located by a simple geometric method. However, it is difficult to
165 detect the contacting particles by the simple judgment criterion regarding the complex hull surface with typical and
166 complicated curvature. Liu et al. (2018) discretised the hull surface into particle points and detected the contact
167 process by judging the distance between ice particles and hull particles. By this method, the hull surface is supposed
168 to be discretised into numbers of points to describe the outline of the hull bow accurately, which causes an increase
169 in calculation consumption due to the heavy workload for particle search and motion integration. A more efficient
170 contact detection algorithm, Point To Plane Distance Algorithm, was proposed by Vazic (2020), which can be used
171 for a convex polyhedron with N faces. In the present work, the same basic theory is adopted and a fast contact

172 detection algorithm (FCDA) based on a geometric algorithm is proposed to judge the contact process between ice
 173 particles and ship hull.

174 In the FCDA method, the hull is discretised into a series of quadrilateral planar elements sufficient to describe
 175 the hull surface's outline. Then the contact detection process between ice particles and hull can be simplified as a
 176 mathematical problem to judge the relative position of the material points and plane elements in space. The detailed
 177 FCDA scheme is introduced as the following steps, and the schematic diagram for the developed contact method is
 178 depicted from Fig. 2 to Fig. 6:

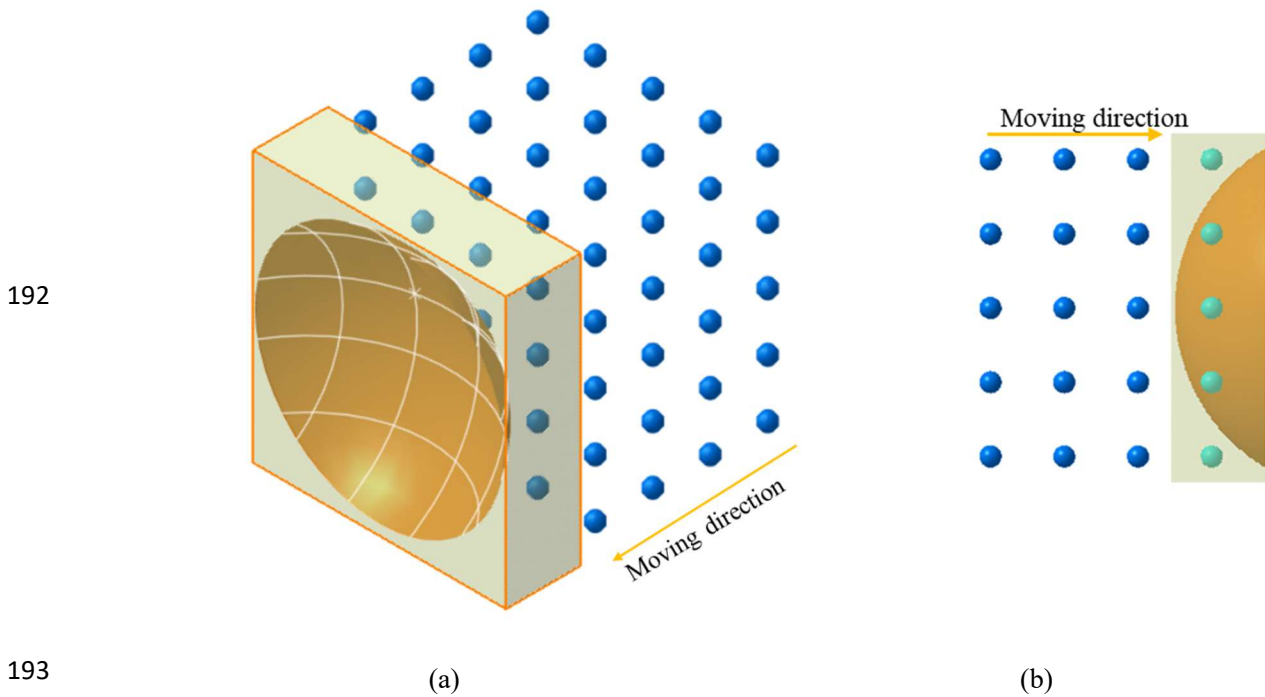
179 1) the ice material is discretised into particles, and the ship hull, which is simplified to a simple surface in
 180 diagrammatic sketches (Fig. 2 to Fig. 6), is divided into quadrilateral planes, and the schematic diagram of the initial
 181 model of ice particles preparing to contact with the rigid surface is shown in Fig. 2.



182
 183 **Fig. 2.** Ice particles are going to penetrate the rigid surface (discretised into quadrilateral planar elements) in a 3-D
 184 view

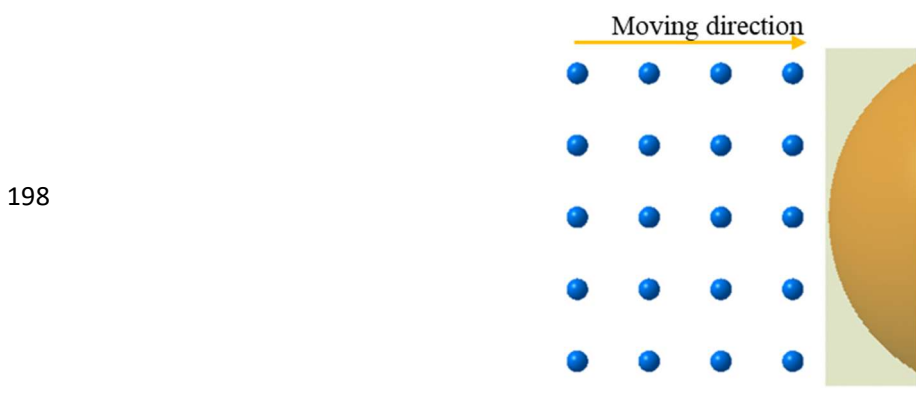
185 2) The particles that are impossible to contact the surface at t time can be excluded before contact detection
 186 starts, which significantly reduces the number of particles that need to be searched and saves computational cost.
 187 For this purpose, a cube-bounding box containing the entire hull surface is established. The length, width, and height
 188 of the cube are equal to the maximum length, width, and height of the surface projected on the three coordinate

189 planes (length, breadth, and depth of the icebreaker). Accordingly, only the particles entering the bounding box may
 190 collide with the target surface. In this way, a large number of particles that are impossible to contact are excluded,
 191 and the search efficiency is improved, as shown in Fig. 3.



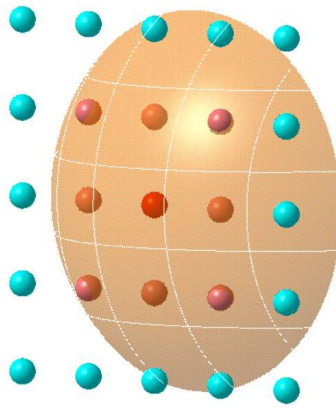
193 (a) (b)
 194 **Fig. 3.** A bounding box containing the surface is established to exclude the particles that are impossible to contact
 195 the surface: (a) 3-D view; (b) profile view

196 3) At $t+\Delta t$, some ice particles penetrate the bounding box and the target surface, and only these particles need
 197 to be considered in the next step, as shown in Fig. 4.



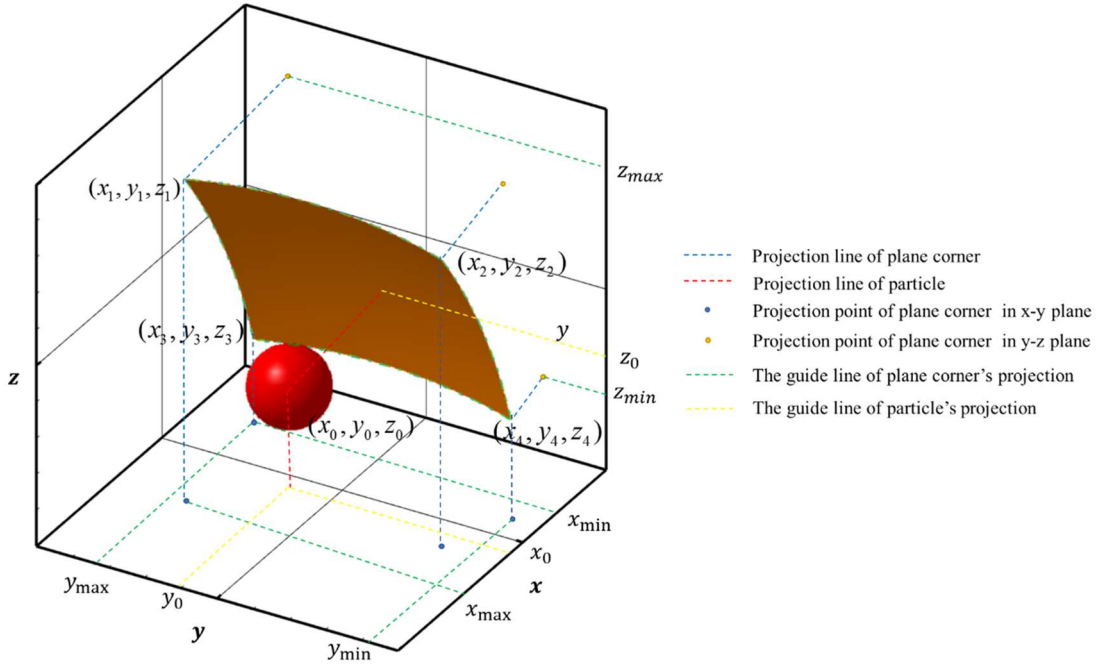
198
 199 **Fig. 4.** Some ice particles penetrate the bounding box and the target surface

200 4) Before finding the unique plane that is contacted or penetrated by a particle, the possible planar elements
 201 impacting particles need to be determined first. Taking Fig. 5 as an example, it is noted that 25 particles are inside
 202 the bounding box, and 9 of these particles are possibly in contacting or passing through the target surface. The work
 203 should be done to identify these 9 particles and the planar elements they may penetrate. Taking the most intermediate
 204 particle as an example in Fig. 6, the method to determine the possible plane being penetrated by the particle is
 205 introduced in the fifth step.



207 **Fig. 5.** All particles inside the bounding box are likely to contact the surface

208 5) Supposing that the coordinate of the particle is (x_0, y_0, z_0) . As for all the quadrilateral planar elements on
 209 the target surface, the minimum and maximum values of the four corners in three directions can be determined,
 210 $(x_{\min}, y_{\min}, z_{\min})$ and $(x_{\max}, y_{\max}, z_{\max})$. If the relation between planar element and particle is $x_{\min} < x_0 < x_{\max}$ and
 211 $z_{\min} < z_0 < z_{\max}$ or $x_{\min} < x_0 < x_{\max}$ and $y_{\min} < y_0 < y_{\max}$, it is considered that these planes may collide with the
 212 particle, as shown in Fig. 6.



213

214

Fig. 6. Schematic diagram of searching for possible planar elements contacting with particle

215

6) The exact planar elements contacting the particle are completely determined at this step. Now, contact

216

detection has been simplified as a mathematical problem of the relative position relationship between space point

217

and plane. The equation of the plane $Ax + By + Cz + D = 0$ for each discretised hull element is established, and

218

the distance formula between space point and plane is applied to relocate particles. Then, the final criteria for judging

219

contact is as follows:

220

$$\begin{cases} Ax + By + Cz + D \geq 0 & \text{contact} \\ \text{Otherwise} & \text{no contact} \end{cases} \quad (7)$$

221

Then the relocation of the contacted particle is:

222

$$\mathbf{x}^{t+\Delta t} = \mathbf{x}^t + V_0 \cdot \Delta t + d \cdot \mathbf{n} \quad (8)$$

223

Wherein d is the distance between particle and plane. \mathbf{n} is the normal vector of the plane, which is determined

224

according to Vazic (2020).

225

The velocity of the redistributed particle in its new location is calculated as:

226

$$\mathbf{v}^{t+\Delta t} = \frac{\mathbf{u}^{t+\Delta t} - \mathbf{u}^t}{\Delta t} \quad (9)$$

227 The force exerted on the target by the contact particle i is:

$$228 \quad \mathbf{F}_{(i)}^{t+\Delta t} = -1 \times \rho_{(i)} \frac{\mathbf{v}_i^{t+\Delta t} - \mathbf{v}_i^t}{\Delta t} V_{(i)} \quad (10)$$

229 Summation of the contributions of all contacted material points results in the total reaction force, that is:

$$230 \quad \mathbf{F}_{total}^{t+\Delta t} = \sum_{i=1} \mathbf{F}_{(i)}^{t+\Delta t} \lambda_{(i)}^{t+\Delta t} \quad (11)$$

231 Where $\lambda_{(i)}^{t+\Delta t}$ indicates the contact state between particles and structure, and is:

$$232 \quad \lambda_{(i)}^{t+\Delta t} = \begin{cases} 1 & \text{inside structure} \\ 0 & \text{outside structure} \end{cases} \quad (12)$$

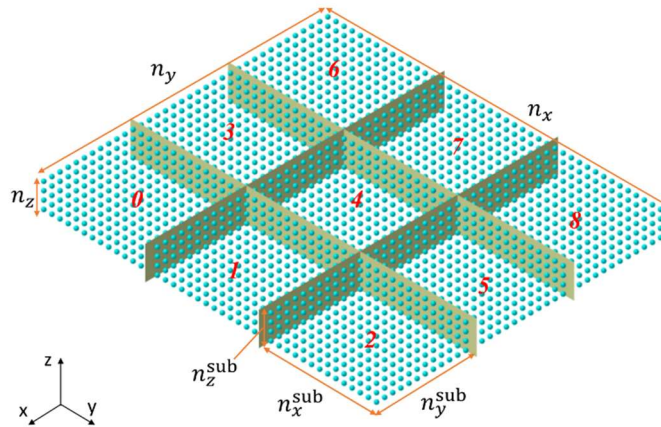
233 4. MPI parallel scheme

234 The most commonly used parallel technology for the PD framework is the OpenMP programming method
 235 based on the multi-threaded, shared memory parallelism mode (Prakash and Stewart, 2020). OpenMP features
 236 simplicity, time saving, and easy to achieve since the calculation domain can be automatically divided into
 237 multiprocessors with only a few directives instructing the parallel computing. Corresponding to its advantages, the
 238 disadvantages of this method are also apparent: It is limited by the computer's thread and physical memory in
 239 numerical computation of a large amount of data. Besides, data competition may occur when the calculation domain
 240 is unevenly decomposed or the computational efficiency of each thread is uncontrollable. Parallelisation at different
 241 threads needs to be completed simultaneously to ensure the synchronous state of the numerical calculation, which
 242 may consume computing time. Furthermore, the OpenMP is a parallel computing mode of shared memory that
 243 always leads to computing overflow in moderate to large problems.

244 MPI is a kind of message-passing programming model that requires higher compilation skills for researchers
 245 to analyse numerical procedures and build the optimal parallel algorithm. Moreover, it is not easy to debug for MPI.
 246 However, this parallel technology is a distributed parallel method with high scalability, realising a high-performance
 247 parallel calculation of the cluster and reducing a single computer's hardware requirements. Furthermore, MPI

248 implementation is a substitutional method to overcome computing overhead by passing considerable information
 249 between threads. In this paper, the OSB-PD program is compiled based on MPI, which can realise the calculation
 250 of a large amount of data on the hardware of small memory and provide the basic technical support for high-
 251 performance calculation in the future.

252 The computational cost of the PD method is mainly consumed in the calculation loop of the particles in the
 253 problem domain, which means the more particles in the model, the greater consumption of computation. Therefore,
 254 the best strategy for saving computing time is to reduce the computational complexity in numerical particle
 255 integration. This can be solved by multiple processors sharing the total numbers of particles, in other words, the
 256 domain decomposition algorithm (Cui et al., 2020). In order to achieve the parallelisation of level ice-ship
 257 interaction, the level ice (computing domain) discretised into numbers of particles are decomposed into np
 258 processors, for example $np = 9$, as shown in Fig. 7.



259
 260 **Fig. 7.** The discretised ice sheet is decomposed into 9 processors numbered from 0 to 8

261 In Fig. 7, considering the length and width of the ice layer are much larger than the thickness, the calculation
 262 domain is divided into 9 parallel threads (the number of processors can be determined according to the configuration
 263 of the computer) on the x - y plane where the ice layer lies on. And they are numbered from 0 to 8, in which thread 0
 264 is the primary processor. The number of particles at the level ice in three directions is n_x , n_y , and n_z ,
 265 respectively. And the number of particles in the three directions after dividing by each processor is n_x^{sub} , n_y^{sub} ,

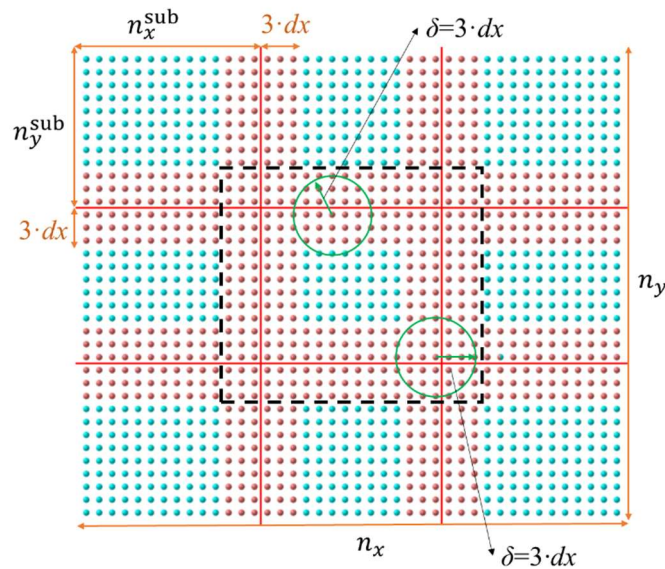
266 n_z^{sub} , respectively, wherein $n_z^{sub} = n_z$ since particles along thickness direction are decomposed into one thread.

267 Therefore, the total particle number in each processor is $ntot = n_x^{sub} \cdot n_y^{sub} \cdot n_z$.

268 In the PD method, each particle interacts with particles in the horizon $\delta = m \cdot dx$, wherein, dx is the particle
 269 spacing and m is a positive integer representing the multiple relationships. With this in mind, although particles
 270 along the thread boundary are in different processors (as shown in Fig. 8), they are still needed to be included with
 271 the current thread when calculating since they are in the horizon of current particles. These particles participate in
 272 the integral process of the thread they are in and the numerical integral process in adjacent threads. Accordingly,
 273 we call these particles in overlapping computing domains exchange particles since their information needs to be
 274 sent to neighbor threads. Take thread 4 as an example; as shown in Fig. 8 (a top view of Fig. 7), all particles that
 275 interact with particles in thread 4 are located in the black dotted box. It can be seen that part of family members is
 276 decomposed in the other threads (0, 1, 2, 3, 5, 6, 7, and 8 respectively) when assuming that $m = 3$. Consequently,
 277 the maximum number of particles that each thread needs to hold is:

278
$$ntotm = ntot + n_x^{sub} \cdot n_z \cdot 2 + n_y^{sub} \cdot n_z \cdot 2 + n_z \cdot 3 \cdot 3 \cdot 4$$
 (13)

279 as shown in Fig. 9 (particles in the black dotted box of Fig. 8).

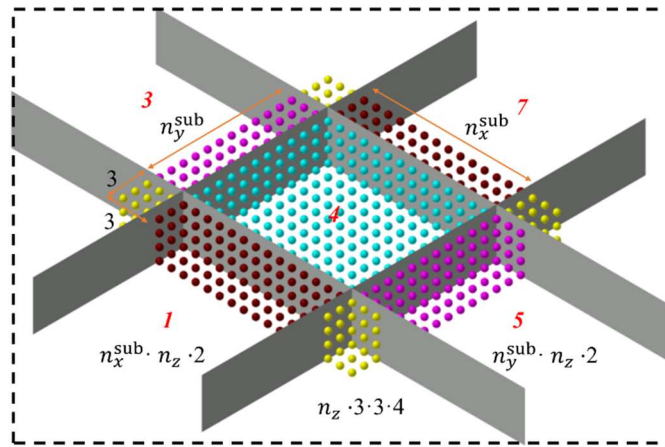


280

281 **Fig. 8.** An explanatory diagram of the situation where there are particles information exchange between

282

threads (A top view of Fig. 7)



283

284 **Fig. 9.** Interpretation diagram for counting the maximum number of particles to be processed by each thread
 285 (particles in the black dotted box of Fig. 8)

286 So far, the critical issue of calculation domain decomposition in parallel computing has been solved. The rest
 287 is to apply the standard directives of MPI to perform numerical integration of particles in each thread. It is noted
 288 that particles' information in overlapping computing domains should be transferred to adjacent threads by sending
 289 and receiving directives at each time step.

290 **5. Solution strategy for ISI and its implementation in MPI parallel scheme**

291 The developed model in the present work is programmed in FORTRAN language with the MPICH
 292 implementation platform. The numerical strategy for FCDA is first analysed in Section 5.1, followed by an
 293 implementation demonstration of the ISI model in Section 5.2. Then, the framework of the MPI scheme is designed
 294 in Section 5.3.

295 **5.1. Numerical implementation for FCDA**

296 The solution procedure for FCDA follows the steps below:

- 297 (1) at the $t + \Delta t$ time step, initialise arrays of particle coordinates at the current time step $coord^{t+\Delta t}(x, y, z)$,

298 at t time step $coord^t(x, y, z)$, and the new position after relocation $relo^{t+\Delta t}(x, y, z)$, respectively.

299 Initialise the pointer used to represent the penetration: $kpp = 0$.

300 (2) Judge whether particles enter the bounding box, Ω_{bb} , mentioned in the second step in Section 3. We can

301 achieve this step by checking the x and y coordinates of ice particles since there are only a few

302 discretisations in the z -direction of ice and ship models. If $coord^{t+\Delta t}(x, y)$ is inside the bounding box,

303 that is $coord^{t+\Delta t}(x, y) \subseteq \Omega_{bb}$, then $kpp \leftarrow 1$ else $kpp \leftarrow 0$. The algorithm for this step is as follows:

Algorithm 1: Determine the particles inside the bounding box

1 Input location of the bounding box in the x - y plane: $x_{\min \text{ box}}$, $x_{\max \text{ box}}$, $y_{\min \text{ box}}$, and
 $y_{\max \text{ box}}$

2 **for** each particle of the ice model **do**

3 **if** ($x_{\min \text{ box}} \leq coord^{t+\Delta t}(x) \leq x_{\max \text{ box}}$) and ($y_{\max \text{ box}} \geq coord^{t+\Delta t}(y) \geq y_{\min \text{ box}}$) **then**

4 $kpp \leftarrow 1$

5 **else**

6 $kpp \leftarrow 0$

7 **end if**

8 **end for**

304 (3) If $kpp = 1$, find the possible particles that may contact with hull by the method described in step 4 and

305 step 5 in Section 3. The algorithm for this step is:

Algorithm 2: Find the possible particles that may contact the hull

1 **for** each quadrilateral planar elements of the ship model **do**

2 update coordinates of 4 corners from last time step

3 Calculate the minimum and maximum coordinate: x_{\min} , x_{\max} , y_{\min} , y_{\max}

```

4      if (  $coord^{t+\Delta t}(x) \leq x_{\max}$  ) and (  $coord^{t+\Delta t}(x) \geq x_{\min}$  ) and (  $coord^{t+\Delta t}(y) \leq y_{\max}$  )
        and (  $coord^{t+\Delta t}(y) \geq y_{\min}$  ) then
5          Calculate the pointer  $k_{ship}$  which judging whether the particle is inside the hull
            elements by a subroutine which is produced in step (4)
6          update pointer  $k_{pp}$ 
7      else
8           $k_{pp} \leftarrow 0$ 
9      end if
10 end for

```

306 (4) Among possible particles found at the previous step, determine particles that contact the hull (inside the
307 hull element) according to the criterion proposed in step 6 in Section3. The algorithm for this step is:

Algorithm 3: Determine the particles that are inside hull elements

```

1  for each possible contacting particle  $P$  do
2      for each quadrilateral planar element (with 4 corners  $A, B, C, D$ ) of the ship model do
3          Calculate two intersecting vectors  $AC$  and  $BD$  on the plane
4          Calculate Normal vector of the plane by  $n \leftarrow AC \times BD$ 
5          Calculate the plane equation  $Ax + By + Cz = D$ 
6          Substitute  $P$  coordinate  $(x_0, y_0, z_0)$  into  $Ax + By + Cz = D$ ,
             $val \leftarrow Ax_0 + By_0 + Cz_0 + D$ 
7          if  $val \geq 0$  then
8               $k_{ship} \leftarrow 1$ 
9          Calculate distance between  $P$  and plane  $ABCD$ 

```

```

10             Relocate position of  $P$   $relo^{t+\Delta t}(x,y,z)$  by Eq. (8)
11         else
12              $kship \leftarrow 1$  and  $kpp \leftarrow 0$ 
13         end if
14     end for
15 end for

```

308 (5) Then the pointer $kship \leftarrow 1$, and the new position $relo^{t+\Delta t}(x,y,z)$ of the relocated particle are returned
309 to the main program, further analysed in Section 5.2, to calculate the contact force $penF(x,y,z)$ and
310 acceleration of particles. The contact force calculation is not elaborated here since it has been suggested
311 in chapter 10 of Madenci and Oterkus (2014) using a rigid contact model.

312 5.2. Numerical implementation for ISI

313 The numerical procedure for ISI is implemented in a gaussian meshless scheme, in which the ice body is
314 discretised into uniformly distributed particles. Please note that the surface effects caused by the free surface of
315 interaction and volume correction needed due to incorrect volume integration in the PD theory are included in the
316 implementation according to the numerical solution proposed in Madenci and Oterkus (2016), and boundary
317 conditions are imposed according to study in Oterkus et al. (2014).

318 Moreover, the determination of the family member is a time-consuming process, as analysed in Vazic et al.
319 (2020). Hence, a more efficient method needs to be explored to search for family members. In this study, the Link-
320 list algorithm (Monaghan, 1985), which is originally used in the SPH method, is applied to determine the array of
321 family members. Link-list search algorithm divides interest domain into numbers of regions by grid. When
322 determining the family of the particle, only the grid, in which the particle is located, and its neighbouring grids need
323 to be searched. As a result, the computational cost of the family search process is greatly reduced by utilising the

324 Link-list algorithm.

325 The main part of the ISI is the PD equation, which is solved by spatial integration, and FCDA is packaged as
 326 a callable submodule when it goes to the contact process. The framework of ISI follows the below steps:

327 1) Input ship model, calculation conditions and ice geometries. Initialise variables and arrays.

328 2) Discretisation of the ice sheet

329 3) Construction of particles in the horizon region

330 4) Surface correction

331 5) Time integration, including

332 (1) Boundary condition

333 (2) Loop for dilatation calculation

334 (3) Loop for PD force calculation

335 (4) Loop for accretion update

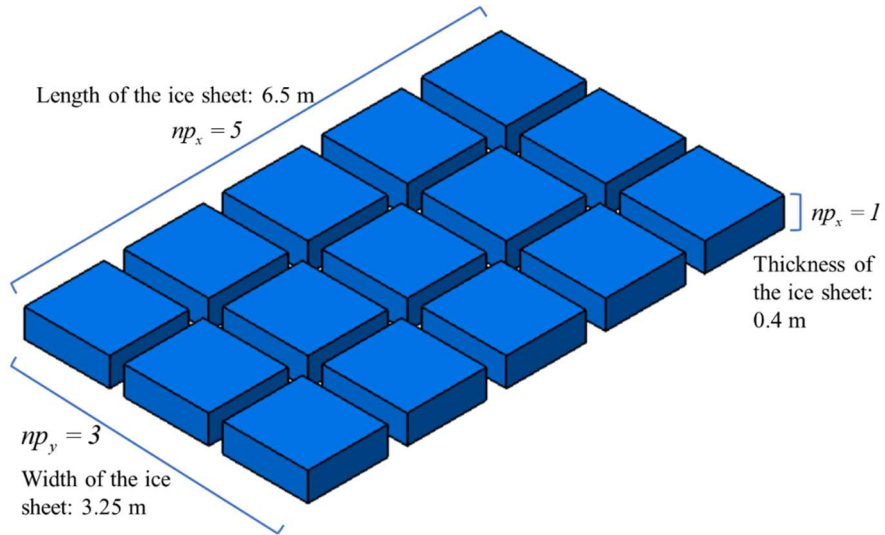
336 (5) Loop for contact process using FCDA

337 6) Out

338 The flowchart of ISI is shown in Fig. 11 in the solid box.

339 5.3. ISI in MPI parallel scheme

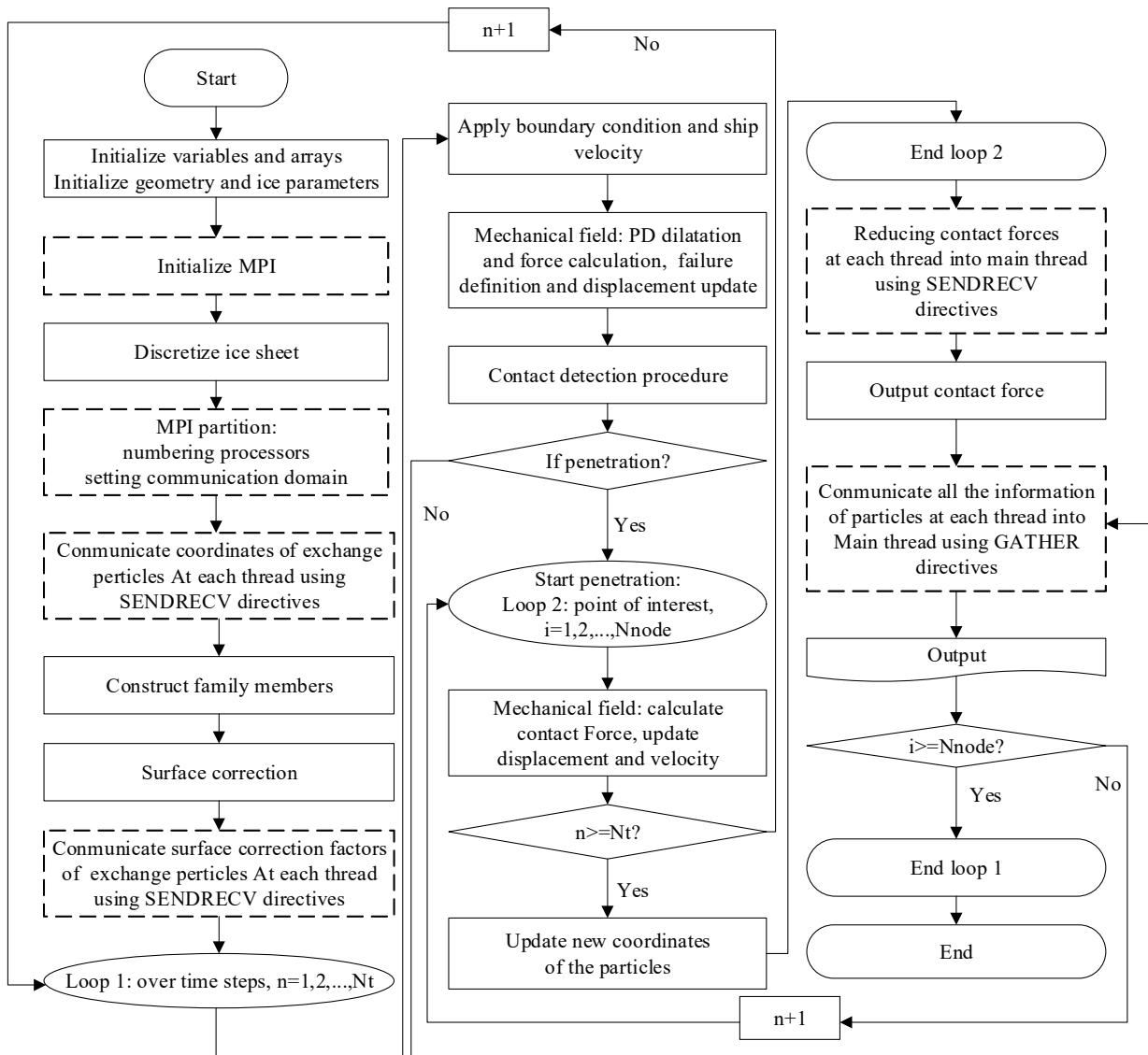
340 We performed numerical simulation on a computer with 16 threads. Therefore, the calculation domain is
 341 partitioned into $np = 15$ processors. Considering that the model length of the ice sheet is larger than the width,
 342 there are 5 threads in the length direction and 3 in the width direction, as shown in Fig. 10. Moreover, the necessary
 343 procedure for parallel is the communication of particles' information in overlapping computing domains after each
 344 calculation step relating to the interaction between two particles. This is instructed in the flowchart, as shown in Fig.
 345 11 with dashed boxes.



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347

Fig. 10. Partition of the computing domain for ice sheet



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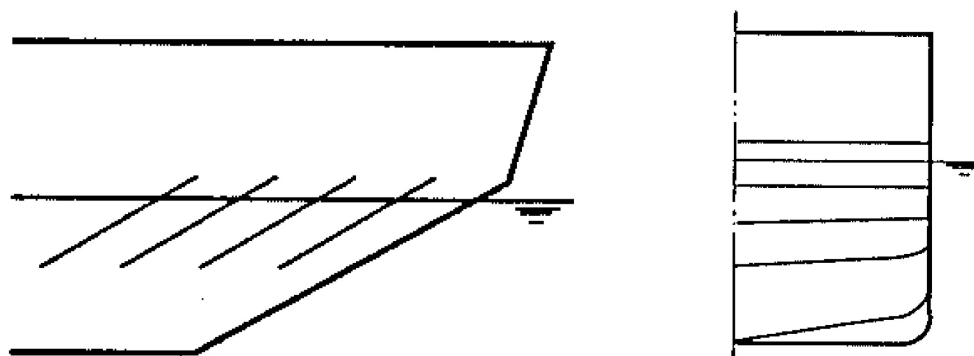
Fig. 11. The schematic for ISI in MPI parallel scheme

350 **6. Numerical simulation of two different-shaped bow breaking level ice**

351 In this section, the numerical models of conventional and unconventional icebreaker bows breaking level ice
 352 are established based on the above-developed method. Then, the icebreaking pattern and icebreaking loads are
 353 predicted and compared with existing experimental results, which illustrates the model's effectiveness in the present
 354 paper. Comprehensive verification of the numerical model has also been carried out by comparing the icebreaking
 355 resistance with different ship velocities obtained from the present numerical simulation to the experimental
 356 measurements (Zhang et al, 2021). Furthermore, the analytical study is carried out to discuss the differences in the
 357 icebreaking process between two different bow shapes.

358 **6.1. Model set up**

359 The selected conventional bow is a straight stem bow with paralleled buttock lines, which originated from
 360 Soviet and Finnish icebreakers in 1950. This kind of type has an extreme (sharp and thin) icebreaking bow and is
 361 excellent in breaking the ice (Park et al., 2007). It is still widely used and regarded as a parent bow for icebreaker
 362 design. The simplified Thyssen WAAS bow is selected as the unconventional icebreaker in the present work
 363 (Puntigliano, 1995). This kind of bow has different characteristics compared with the traditional bow (Sodhi, 1995):
 364 the bow shows a moderate shape line and is especially excellent in ice removal ability, according to model study in
 365 Freitas and Nishizaki (1986). The main characteristics of two different icebreaker bows are shown in Fig. 12.



366 Straight stem with parallel buttocks

367 Thyssen-WAAS bow

368

Fig. 12. Shapes of two different icebreaker bow (Sodhi, 1995)

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The principal dimensions of the two icebreaker bows are shown in Table 1. Please note that the scale ratio of

370

1:25 is set. Fig. 14 gives the 3-D model of the icebreaker bow.

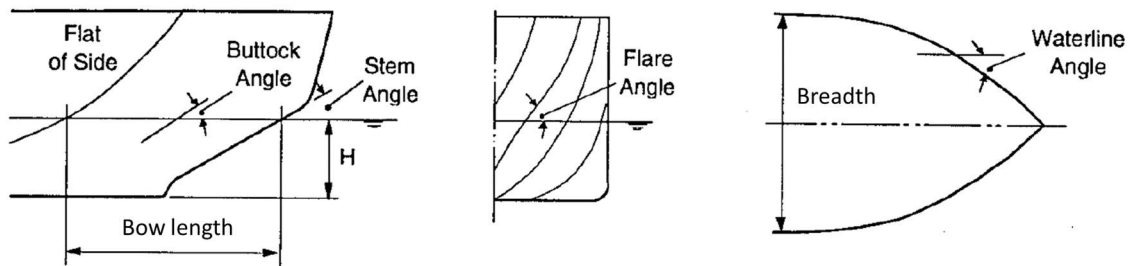
371

Table 1 Principal dimension of two kinds of icebreaker

| Items | symbol/unit | Conventional bow | | Unconventional bow | |
|-------------------------------|---------------|------------------|-------------|--------------------|-------------|
| | | Full scale | Model scale | Full scale | Model scale |
| Length between perpendiculars | L_{pp}/m | 147.2 | 5.888 | 100.0 | 4.0 |
| Breadth | B/m | 23.0 | 0.92 | 20.0 | 0.8 |
| Depth | D/m | 13.5 | 0.54 | 12.0 | 0.48 |
| Draft | T/m | 8.0 | 0.32 | 7.0 | 0.28 |
| Flare angle | φ/deg | 33 | 33 | 77 | 77 |
| Waterline angle | α/deg | 22 | 22 | 39 | 39 |
| Buttock angle | ψ/deg | 28 | 28 | 13 | 12 |
| Stem angle | β/deg | 24.35 | 24.35 | 14 | 14 |
| Bow length | L_f/m | 32.5 | 1.3 | 10.0 | 0.4 |

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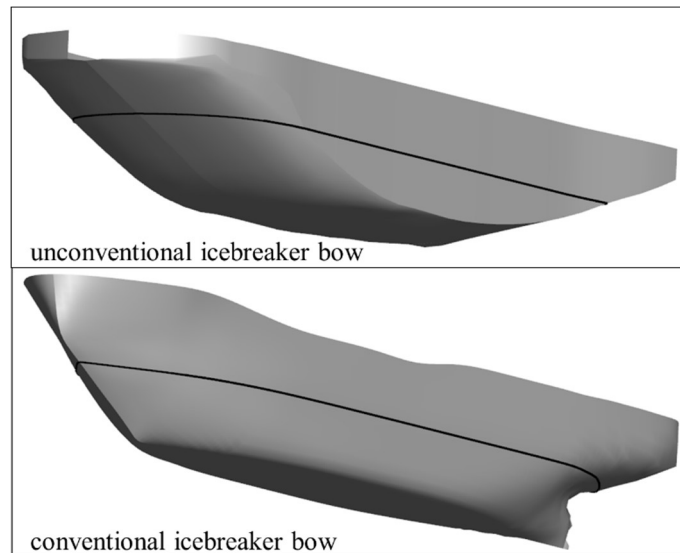
The four characteristic angles describing the bow shape of the icebreaker in Table 1 are illustrated in Fig. 13.



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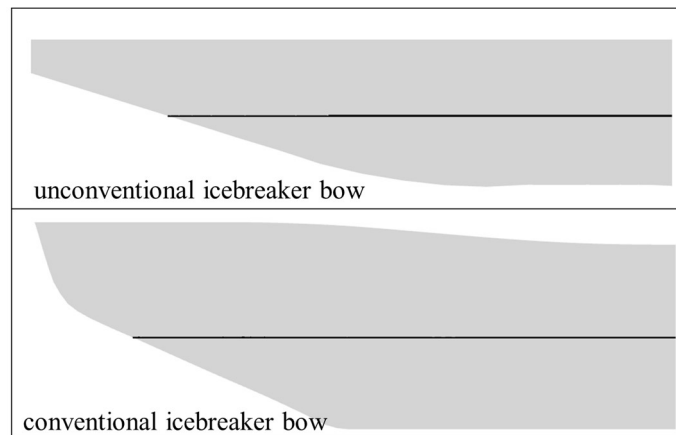
Fig. 13. Main characteristic angles of bow forms (Sodhi, 1995)



375

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(a) 3-D view



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378

(b) profile

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Fig. 14. The models of two icebreakers. The line on the hull is the waterline

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As for the ice material parameters, shown in Table 2, the ice engineering properties are set to be the same with a model test used to verify the effectiveness of the present method, as shown in Section 6.2. Model-I fracture toughness of ice is given as $60\text{kPa} \cdot \text{m}^{0.5}$ (Vazic et al., 2019). Moreover, the condition information and discretisation are also illustrated in Table 2. The critical stretch is calculated according to Eq. (6). Particle space is discretisation size, that is, the distance between particles. The horizon described in Section 2 is three times the particle space. It is noted that the right and left sides along the forward direction of the ice model are set to be fixed boundaries.

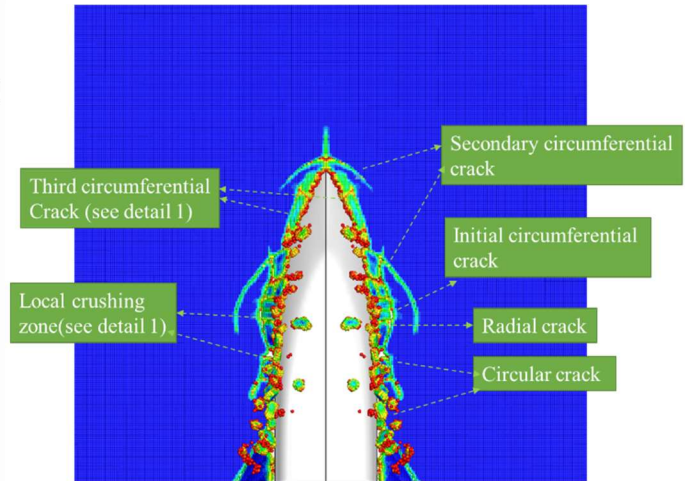
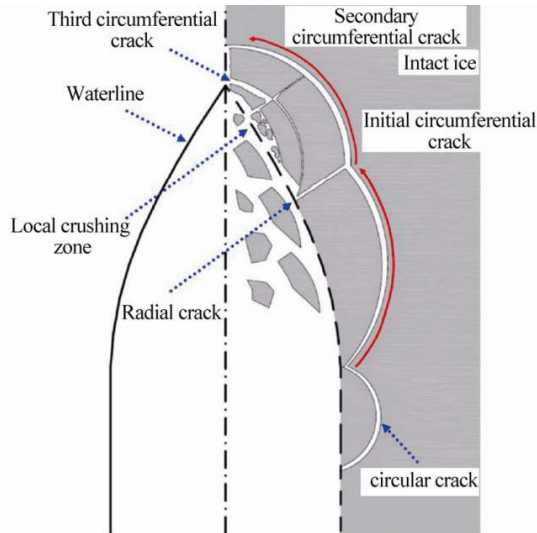
Table 2 Calculation parameters of the model

| Ice properties | symbol/unite | value |
|------------------------------|---------------------------------------|--------------|
| Density | $\rho/\text{kg/m}^3$ | 826.6 |
| Elastic modulus | E/Pa | 52.0E6 |
| Poisson's ratio | ν | 0.33 |
| Fracture toughness | $K_I/\text{kPa} \cdot \text{m}^{0.5}$ | 60 |
| Critical stretch | s_0 | 0.0052 |
| Numerical setup | symbol/unite | value |
| Timestep | dt/s | 2.0E-5 |
| Particle space | dx/m | 0.013 |
| horizon | δ/m | 0.39 |
| Condition information | symbol/unite | value |
| Thickness of the ice sheet | T_{ice}/m | 0.4 |
| Length of the ice sheet | L_{ice}/m | 6.5 |
| Width of the ice sheet | B_{ice}/m | 3.25 |
| Speed of the icebreaker | V_{bow}/kn | 0.6 |

387 6.2. A verification with experiment

388 A series of model tests of icebreakers breaking the level ice were conducted in an ice tank at the Ice Engineering
389 Laboratory of Tianjin University. The conventional bow is one of the models in the experiment, which followed the
390 test procedure in Huang et al. (2018) and Huang et al. (2016). The verification is made by comparing the icebreaking
391 pattern between experimental results and numerical simulation. Then the icebreaking load is predicted and
392 converted into the full-scale data according to the reduction formula presented by ITTC (ITTC, 2017) to be
393 compared to experimental data and Lindqvist's empirical result (Lindqvist, 1989). Comparison of icebreaking modes
394 and icebreaking loads are shown in Fig. 15 and Fig. 16, respectively.

395

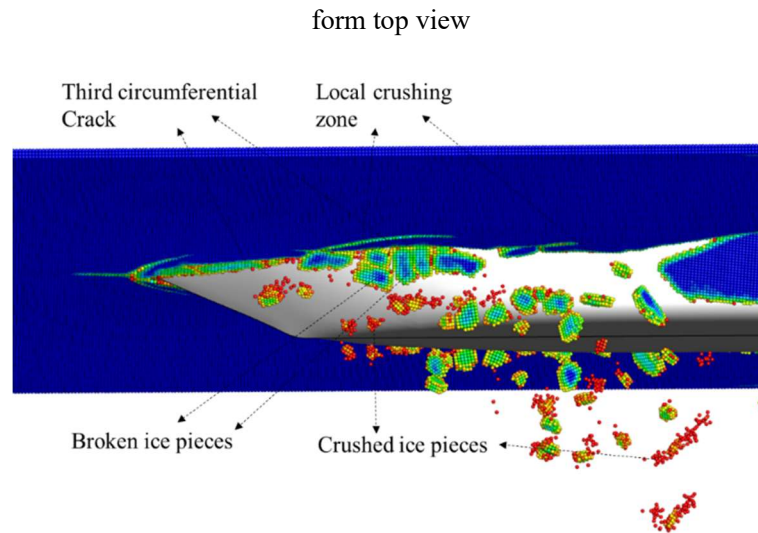


396

(a) The schematic diagram for the experiment (Huang et al., 2016)

(b) Snapshot for numerical simulation

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(c) Snapshot of detail 1 in (b)

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Fig. 15. Comparison snapshot of icebreaking pattern verification (conventional bow with a speed of 2.058 m/s)

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It is noted that the fluid mechanics and ice buoyancy have not been considered in the present model, some of the broken ice floes appear sinking and moving away from the hull. From the icebreaking pattern of the ice layer, the bending failure is the dominant damage mode that occurs accompanying the formation and propagation of circumferential cracks. The ice damage process at each icebreaking cycle is concluded as following steps:

1) Circumferential cracks along the hull side in length direction are generated and continues to expand on both sides of the bow. This type of crack forms at the position of half the width of the bow;

407 2) With the ship advancing, circumferential cracks propagation travels to the shoulder, and at the same time,
 408 radial cracks generate at the near position of the half-width of the bow;

409 3) The secondary annular cracks that are approximately parallel to the edge of the bow start and expand,
 410 accompanied by localised ice crushing and breaking;

411 4) Simultaneously, the short third circumferential crack begins to propagate at the bow.

412 The icebreaking pattern observed and analysed in the experiment is well captured by numerical simulation,
 413 verifying the effectiveness of the method in modelling ice damage and cracks propagation.

414 In this paper, the comparison of ice loads is made by the mean value of the numerical simulation, model test
 415 data, and the Lindqvist method. The most widely used approach, Lindqvist method, is selected to calculate the
 416 empirical result. Lindqvist (1989) divided the ice resistance into two main components, i.e., ice breaking and
 417 submersion of the ice floes. The resulting ice resistance is an empirical combination of the two components
 418 dependent on ship speed. The breaking component is expressed as follows:

$$419 \quad R_{br} = (R_C + R_B) \cdot \left(1 + \frac{1.4V}{\sqrt{gh_i}}\right) \quad (14)$$

420 in which:

$$421 \quad R_B = \frac{27}{64} \cdot \sigma_f \cdot B \cdot \frac{h_i^{1.5}}{\sqrt{\frac{E}{12(1-\nu^2)g\rho_w}}} \cdot \left(\tan \omega + \frac{\mu \cos \phi}{\cos \omega \sin \alpha}\right) \cdot \left(1 + \frac{1}{\cos \omega}\right) \quad (15)$$

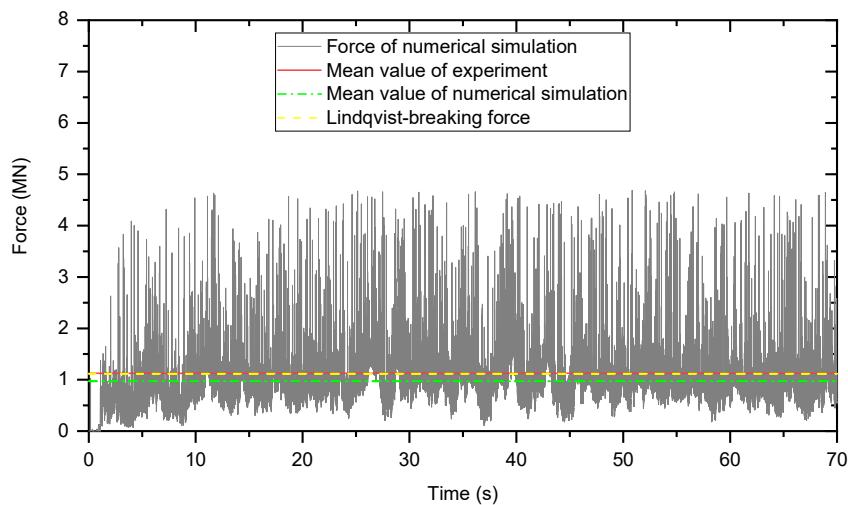
$$422 \quad R_C = 0.5\sigma_f h_i^2 \cdot \frac{\tan \phi + \mu_f \frac{\cos \phi}{\cos \omega}}{1 - \mu_f \frac{\sin \phi}{\cos \omega}} \quad (16)$$

$$423 \quad \omega = \arctan \frac{\tan \phi}{\sin \alpha} \quad (17)$$

424 where R_B is the bending resistance, σ_f the flexural strength, B the ship breadth, h_i the ice thickness, ν the
 425 Poisson's ratio, ρ_w the density of water, g the gravitational acceleration, ω the normal angle, μ_f the friction
 426 coefficient between ship hull and ice, R_C the crushing resistance. The normal angle is calculated from the

427 waterline entrance angle and the stem angle according to Eq. (17).

428 The average value of numerical calculation, experimental result, and the empirical result of icebreaking force
 429 in the prototype are 0.969 MN, 1.124 MN, and 1.1175 MN, respectively, as shown in Fig.16. The Lindqvist-breaking
 430 force refers to the icebreaking component in the Lindqvist approach (Lindqvist, 1989). The simulation calibrates
 431 with the experimental result. It can be concluded that the numerical calculation results are in good agreement with
 432 the experimental results and the empirical formula results.



433
 434 **Fig. 16.** Icebreaking resistance verification comparison (conventional bow with speed of 4 knots)

435 6.3. Icebreaking pattern comparison of two different-shaped bows

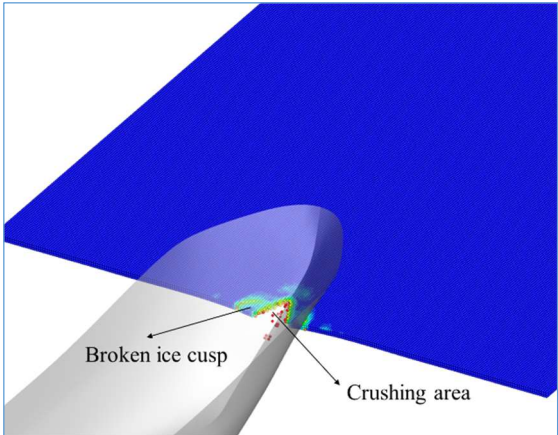
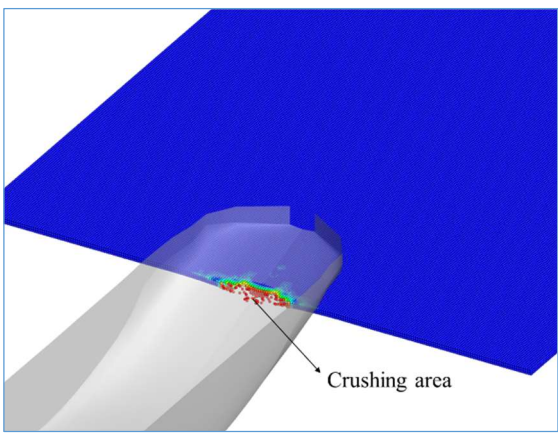
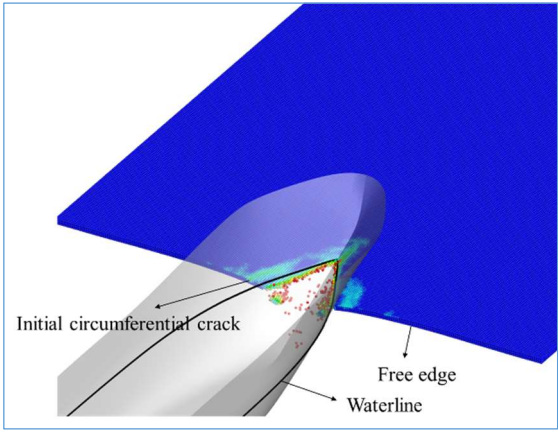
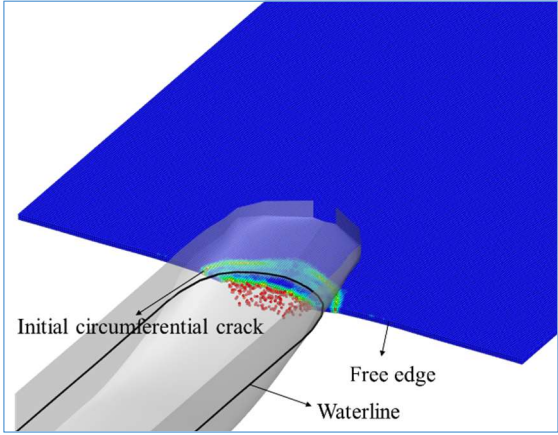
436 When the icebreaker navigates in level ice, different ice failure modes may occur according to ice condition,
 437 hull geometry: crushing, bending, buckling, splitting, or mixed-mode, where two or more failure modes are active
 438 at the same time (Lubbad and Løset, 2011). The damage caused by bending is the most control failure mode among
 439 these modes (Riska, 2010). The following case study supports the characteristics, as mentioned above, of the
 440 icebreaking process and shows that the hull form has a strong influence on the crack propagation and ice failing
 441 mode.

442 The icebreaking processes of the conventional bow and the unconventional bow step by step are analysed in

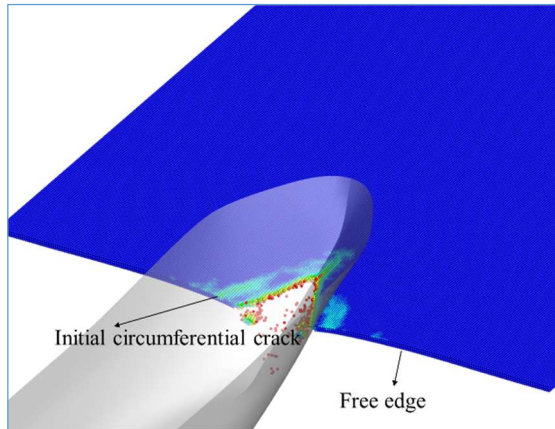
443 Table 3, which demonstrates the different crack propagation patterns, crack initiation location, ice failure mode, and
 444 channel edge between two bows. According to the crack initiation and propagation, both icebreaking processes are
 445 described as three steps, which are initial contact, crack initiation, crack propagation. Their ice-bow contact
 446 snapshots from Fig. 17 to Fig. 22 of the numerical simulation are also listed in corresponding steps in Table 3, in
 447 which the bow bodies are set to be transparent to achieve a better observation.

448 **Table 3** A comparison of the icebreaking pattern (the numbers 1, 2, and 3 represent three stages, initial contact,
 449 crack initiation, and crack propagation, respectively. S and D refer to similarities and differences, respectively).

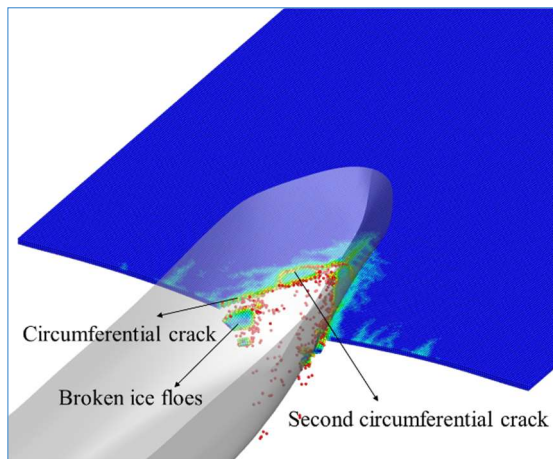
| | | Conventional bow | Unconventional bow |
|---|---|---|--|
| | S | At the first stage, the icebreaker bows contact the free ice edge, and the single contact area is generated. This makes an opening on the contact area, and the local ice crushing is the dominant failure mode in both cases. However, the breaches present different shapes consistent with their bow profiles, as shown in Fig. 17 and 18, respectively. | |
| 1 | D | The crushing area of contacting ice for the conventional bow is triangular, and one of the angles is about twice the water line angle. Simultaneously, it is noticed that the broken ice cusp is created by bending failure on both sides of the bow, which is also observed in the experiment (Huang et al., 2016). | The crushing area of contacting ice for the unconventional bow is circumferential, and the opening edge approximately agrees with the bow outline. At this stage, no apparent broken ice cusp formed. The opening width is larger than that of the conventional bow. |

| | | | |
|---|--|---|--|
| |  <p>Fig. 17. Initial contact of the conventional bow</p> |  <p>Fig. 18. Initial contact of the unconventional bow</p> | |
| S | <p>The crushing area increases as the bow penetrates the ice. This increase is ended by the circumferential crack initiation from both sides of the bow. Bending failure of the ice is observed.</p> | | |
| 2 | <p>The initial circumferential cracks, paralleling the waterline edge, start at the free edge of the ice sheet and travel to the stem. Consequently, two large broken ice pieces on the bow port and starboard generate due to bending failure.</p>  <p>Fig. 19. Initial crack of the conventional bow</p> | <p>The weight of the bow bends the ice to ultimate failure, then circumferential cracks with waterline shape start from the free edge about the symmetrical position of the middle longitudinal profile. Two cracks meet at the stem and form into one crack.</p>  <p>Fig. 20. Initial crack of the unconventional bow</p> | |
| 3 | S | <p>---</p> | |

The crack propagation is described from step (2) to step (4) in Section 6.2, and the following snapshots show these processes. With the ship moving, the ice area around the bow is always accompanied by crushing failure.

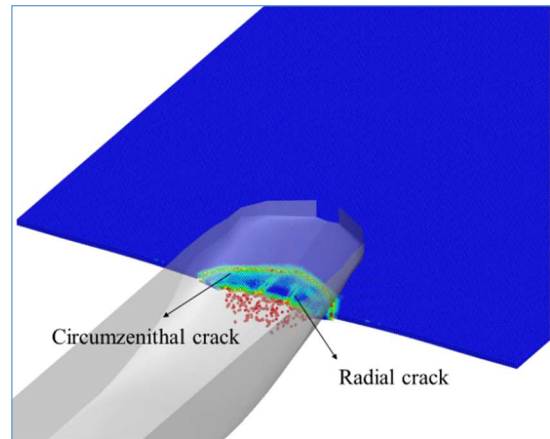


(a)

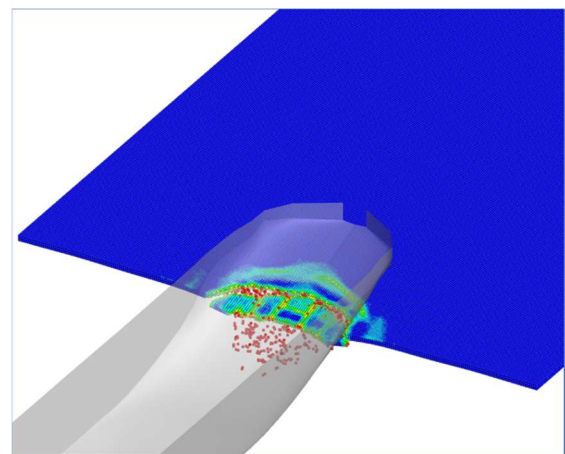


(b)

The radial cracks form from the contact area to the initial circumferential. The radial cracks near the middle of the ship begin to expand first, then the other radial cracks begin to expand until the ice region between the initial circumferential crack and the hull is completely broken. In crack propagation, there is almost no crushing failure since the ice has been bent before that.

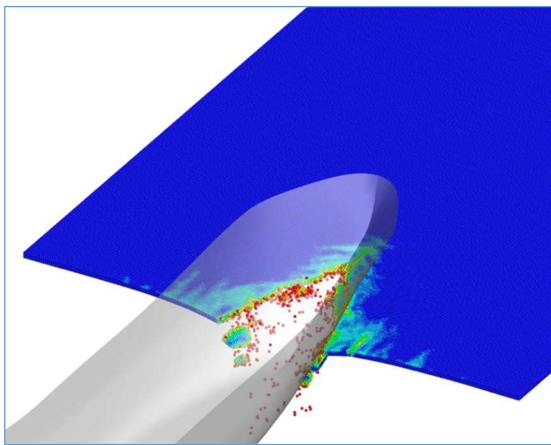


(a)



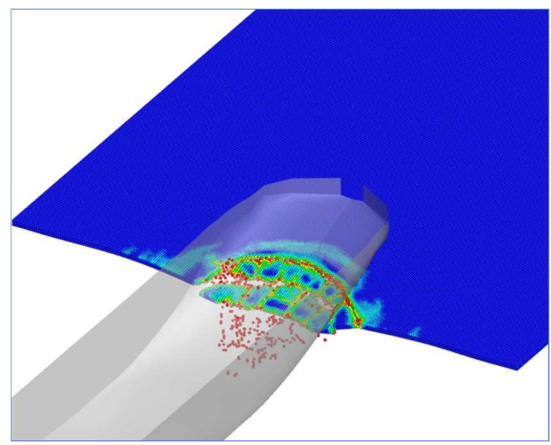
(b)

D



(c)

Fig. 21. Crack propagation of the conventional bow breaking ice

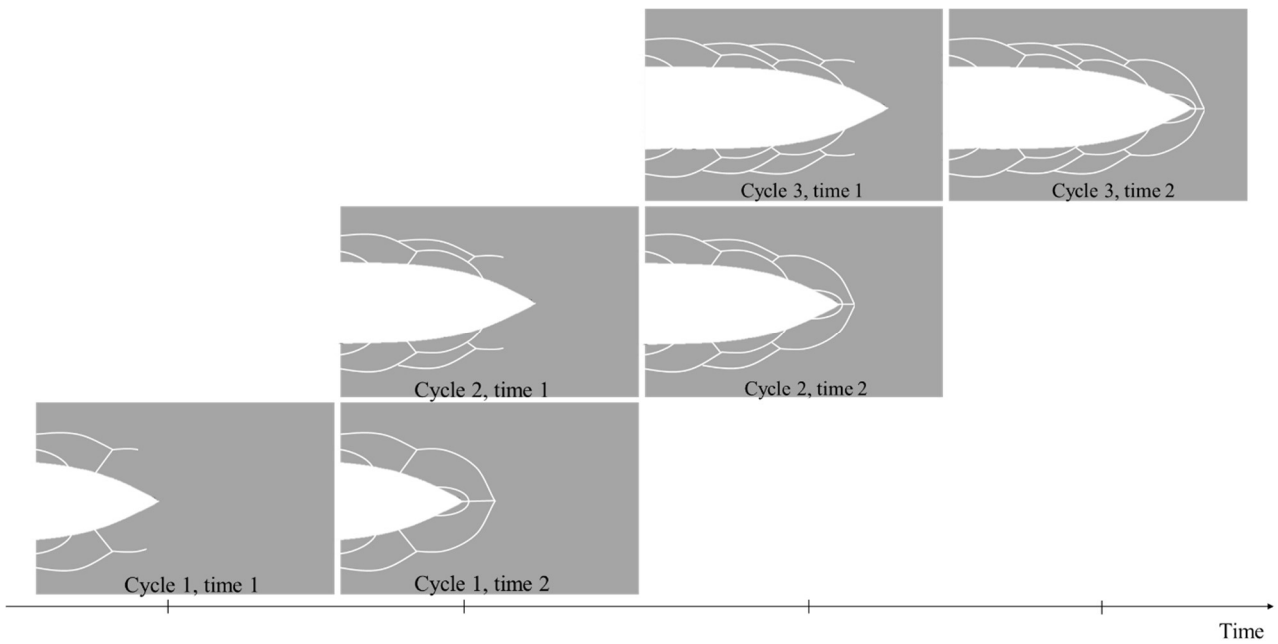


(c)

Fig. 22. Crack propagation of the unconventional bow breaking ice

450 6.4. Comparison of icebreaking cycle

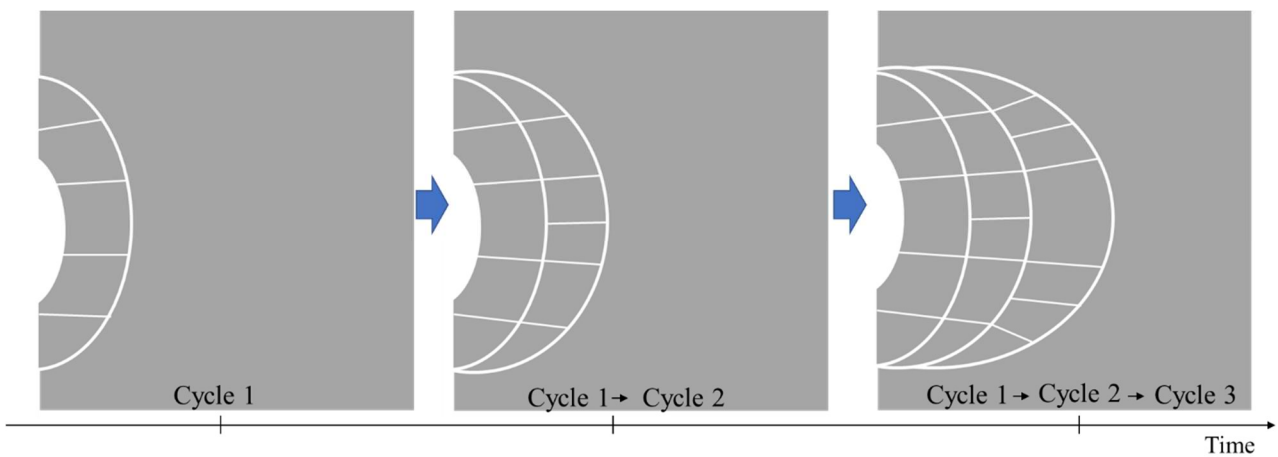
451 According to the icebreaking process studied in Section 6.3, it is concluded that the icebreaking process of two
 452 kinds of bows follows a certain cycle pattern as time goes by, which is depicted in Fig. 23 and Fig. 24, respectively.
 453 It is noted that cracks at different stages are shown in the figure at the same time to demonstrate the evolution of the
 454 icebreaking cycle around the bow. As for conventional bow breaking ice, a step in the new cycle starts with the step
 455 in the previous cycle at the same time. For example, as shown in Fig. 23, the second circumferential crack at time
 456 1 of Cycle 2 starts to propagate before the large-scale broken ice pieces are entirely bent from the ice sheet at time
 457 2 of Cycle 1. Therefore, there are no explicit behaviors to make a distinction between the two cycles. On the contrary,
 458 the unconventional bow icebreaking cycle can be clearly distinguished, and each cycle takes turns. A new cycle
 459 begins at the end of the bending failure caused by sufficient propagation of radial cracks of the previous cycle, as
 460 shown in Fig. 24.



461

462

Fig. 23. Icebreaking cycle sketch of the conventional bow breaking ice



463

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Fig. 24. Icebreaking cycle sketch of the unconventional bow breaking ice

465

6.5. Icebreaking loads of two bow shapes

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The icebreaking loads in time history and their mean value, and the empirical results of the different bows, are

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shown in Fig. 25 and Fig. 26. The experimental result for the conventional bow is also included in Fig. 25. The force

468

curves show that the ice load trend of the two kinds of bows corresponds to the icebreaking mode as analysed in

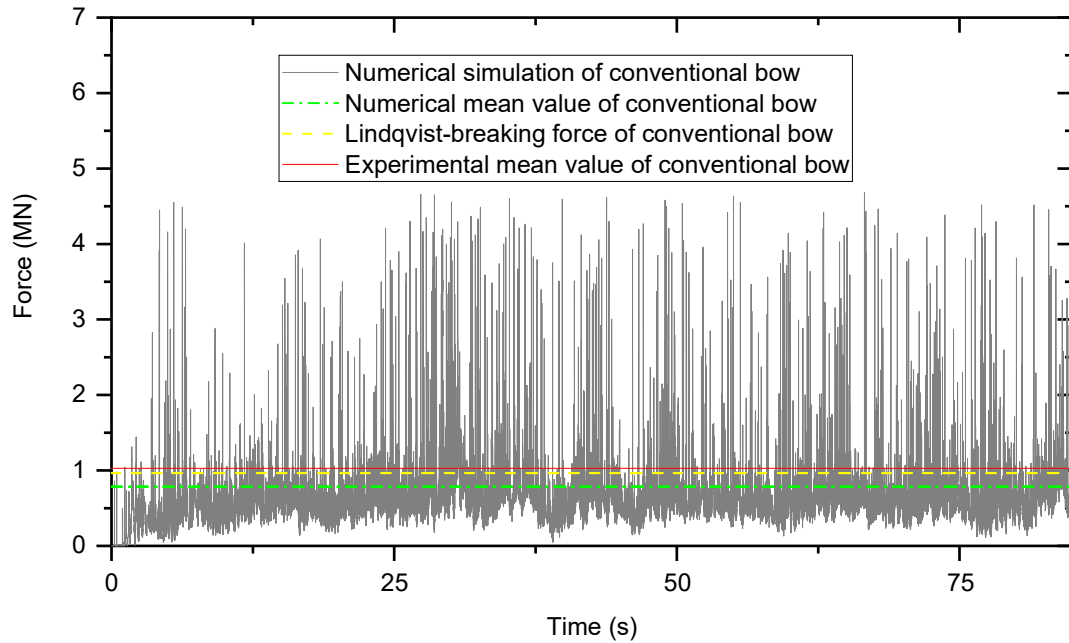
469

Section 6.4. The ice load of the traditional bow has the characteristics of continuity because the crack propagations

470

of the next icebreaking cycle and the current icebreaking cycle process simultaneously; the ice load of the non-

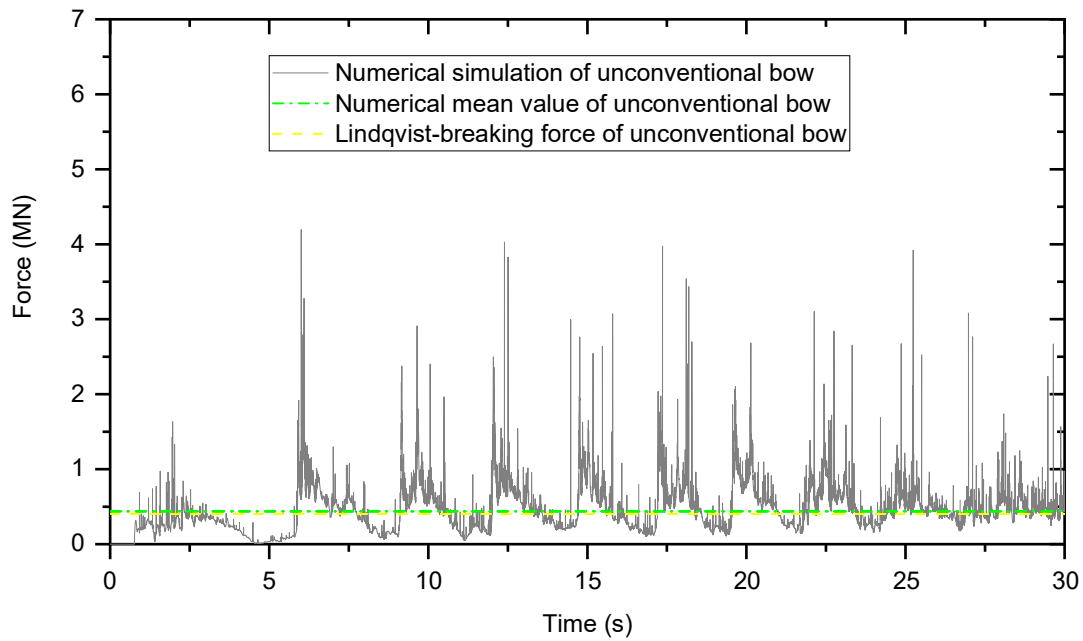
471 traditional bow has a clear periodic cycle characteristic. At each period, the increasing process corresponds to the
 472 generation and propagation of the circumferential crack, and the decreasing process corresponds to the propagation
 473 of radial cracks; The end of the period corresponds to the process that ice blocks are broken from the ice sheet.



474

475

Fig. 25. Icebreaking loads of the conventional bow breaking ice



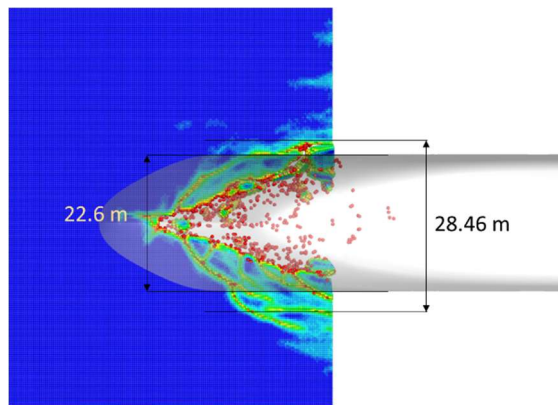
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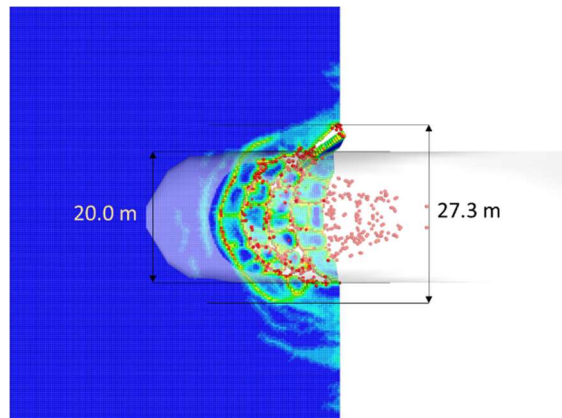
Fig. 26. Icebreaking loads of the unconventional bow breaking ice

478 6.6. Comparison of the icebreaking channel of the two bows

479 The width of the traditional extreme bow is 22.6 m, and the width of the channel opened is 28.46 m. When it
 480 comes to the unconventional icebreaker bow, they are 20.0 m and 27.3 m, respectively, as shown in Fig.27 and Fig.
 481 28. The ship breadth could standardise the channel width B , they are $W=1.24B$ and $W=1.36B$, respectively.
 482 Consequently, the ability of the unconventional bow with moderate outline is more remarkable in opening channel.

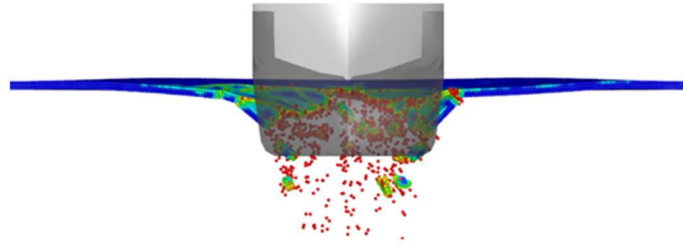


483
 484 **Fig. 27.** Icebreaking channel of the conventional bow breaking ice (top view)



485
 486 **Fig. 28.** Icebreaking channel of the unconventional bow breaking ice (top view)

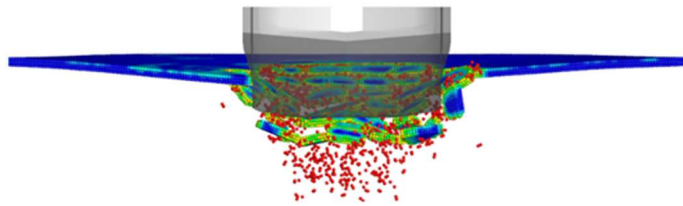
487 In addition, as shown in Fig. 29 and Fig. 30, it is found that the broken ice pieces of the conventional bow are
 488 larger than those broken by the conventional bow, which may further affect the next breaking stage, clearing ice
 489 pieces. Finally, the broken ice pieces in the channel opened by conventional bow are mostly pushed onto either side
 490 of the bow while the ice pieces are mostly sliding along the gentle bow of the unconventional icebreaker.



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Fig. 29. Icebreaking channel of the conventional bow breaking ice (stern view)



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Fig. 30. Icebreaking channel of the unconventional bow breaking ice (stern view)

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7. Conclusion

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The developed ISI model is effective in the simulation of the icebreaking process, which is proved in Section 6.2. Moreover, it has better accuracy in the prediction of ice damage patterns and cracks propagation than other numerical methods. As a result, the present model successfully investigated the differences between different shape bows, as demonstrated in Section 6.3 and Section 6.4. The following conclusions are obtained:

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1) The bow shape has a significant influence on the icebreaking pattern in spite of their common points in domain bending failure mode. The conventional icebreaker with extreme bow shape has multiple forms of crack growth, including radial crack and three circumferential cracks, while the moderate-shaped Thyssen WAAS bow has concise crack propagation pattern with neat circumferential crack and radial crack.

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2) There are icebreaking cycles in both bow shapes, but only the cycle of non-traditional bow is clear since its crack growth follows a certain order while crack propagation in the previous cycle and the crack initiation in the next lecture co-occur in the traditional bow icebreaking process.

- 507 3) Icebreaking loads also showed a different trend between the two bows. As a result of cyclic icebreaking
508 characteristics, the ice force curve has obvious periodicity for the unconventional bow.
- 509 4) Conventional bow broke the ice with a channel width of $W=1.24B$ while unconventional bow opened a
510 channel with the width of $W=1.36B$.

511 8. Limitations of the study and future work

512 When an icebreaker bow breaks the ice layer, the damaged ice pieces rotate and submerge due to the fluid
513 mechanics. However, the fluid influence on the ice behaviors has not been considered at present work. In future
514 work, the fluid-ice-ship coupled model needs to be developed to investigate the whole icebreaking process.

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