

SYNTHESIS AND CHARACTERISATION OF AN EXTENDED SERIES OF BIODEGRADABLE CYCLOALIPHATIC POLYESTERS

E. Barriau, P.A.G. Cormack, J.H. Daly, J.J. Liggat, and A. Quincy

Department of Pure and Applied Chemistry, [University of Strathclyde](#), Glasgow G1 1XL, UK

INTRODUCTION: We report the synthesis and characterisation of an extended series of biodegradable cycloaliphatic polyesters for medical purposes. These polymers are based on *cis*- and *trans*-1,4-cyclohexanedicarboxylic acid, *cis*- and *trans*-1,4-cyclohexanediol and straight chain aliphatic diols and diacids with different chain lengths. The results demonstrate the possibility of controlling polymer morphology through the *cis/trans* composition of the 1,4-cyclohexane moiety. The *trans* isomer increases the regularity of the polymer chain and hence modifies the crystalline morphology, the most obvious indication of which is an increase in melting point.

METHODS: *Cis* and *trans* isomers of 1,4-cyclohexane-dicarboxylic acid or 1,4-cyclohexanediol were separated from commercially supplied mixtures by derivatisation and recrystallisation or solvent extraction. Diacids were converted with thionyl chloride into the more reactive acid chlorides. Polycondensations were then performed in the melt, and the polymers recovered and purified by dissolution and precipitation. Polymers were characterised by NMR, X-ray diffraction and thermal analysis.

RESULTS:

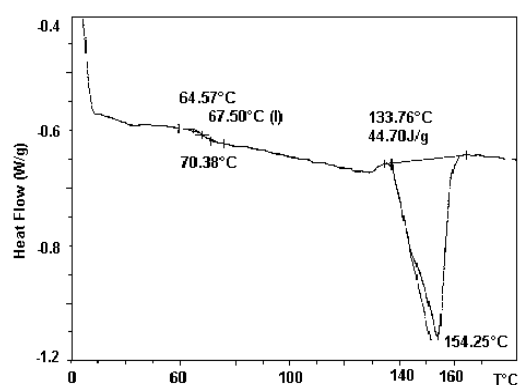


Fig. 1 Differential scanning calorimetry curve for poly(butyl-1,4-cyclohexanoate); 100% *trans* isomer, showing high melting point (154°C).

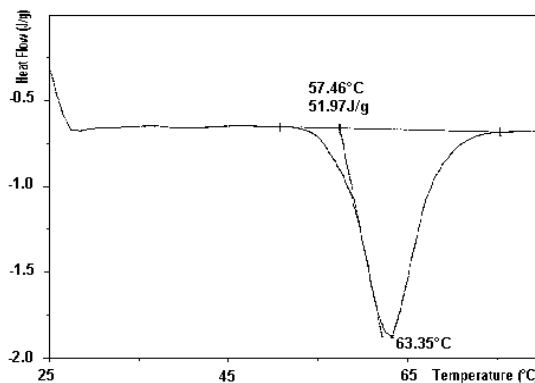


Fig. 2 Differential scanning calorimetry curve for poly(butyl-1,4-cyclohexanoate), 100% *cis* isomer, showing low melting point (63°C). Heat of fusion is essentially unchanged.

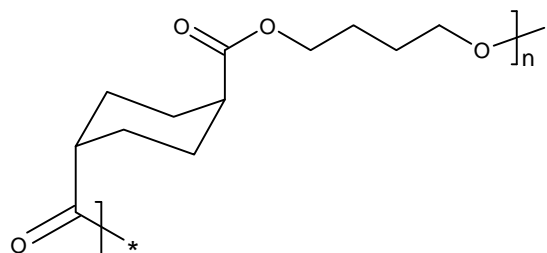


Fig. 3. Poly(butyl-1,4-cyclohexanoate), *trans* isomer.

DISCUSSION & CONCLUSIONS: The crystalline morphology of these polyesters is controlled by the *cis/trans* content of the cyclohexane moiety. Control of morphology offers the opportunity for the optimisation of mechanical properties and biodegradation lifetime.

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